FL3091 FL3095
FL3092 FL3097

HIGH CASTLE TRAY

Assembly

HIGH CASTLE TRAY FOR ALL BABY WOLF AND WOLF PUP LOOMS

Register your product on our website.

Find out more at **schachtspindle.com**
Schacht Spindle Company 6101 Ben Place Boulder, CO 80301
303.442.3212

© 2022 Schacht Spindle Company, Inc.

11.22

HIGH CASTLE TRAY
Assembly

PARTS
2X castle extensions
2X castle cross supports
1X tray bottom
4X #8 x 1" Phillips truss head sheet metal screws
8X #8 x 1-1/2" Phillips truss head sheet metal screws

TOOLS REQUIRED
#2 Phillips screwdriver
hammer (optional, for drilling holes)
clamps (optional, for drilling holes)
drill and 1/8" drill bit (optional, for drilling holes)

DRILLING HOLES
Check the castle sides of your loom for holes (Figure 1). If your loom already has holes, skip to the "Assembly" section.

1. Mark the hole positions: Hold or clamp a castle extension to the castle side, making sure the extension sits on top of the castle side with all front and back edges flush (see cover photo). Insert a #8 x 1" Phillips truss head sheet metal screw into each hole and tap lightly with a hammer to dimple the castle side. Repeat on the other castle side.

2. Using a 1/8" drill bit, drill a hole at each dimple, 5/8" deep. It is very important to drill level, accurate holes.

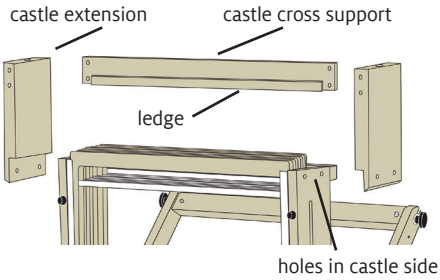

FIGURE 1: ORIENTING HIGH CASTLE TRAY PARTS

ASSEMBLY
3. Attach the castle extensions to each castle side with two #8 x 1" Phillips truss head sheet metal screws (Figure 1).

4. Orient one castle cross support with its ledge facing inside the tray and at the bottom (Figure 1). Attach the castle cross support to the back edge of the castle extensions with #8 x 1-1/2" Phillips truss head sheet metal screws (Figure 2). Repeat with the remaining castle cross support at the front edge of the castle extensions.

5. Place the tray bottom between the cross supports, resting on the ledges.

If you ever need to remove shafts from the loom, lift out the tray bottom and raise shafts up through the tray.

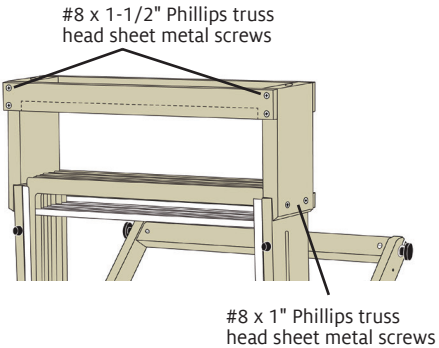

FIGURE 2: ATTACHING HIGH CASTLE TRAY PARTS